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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/081,184	02/25/2002	Ryoji Kauri	03500.016223	2746	
5514	7590 10/02/2003	EXAMINER			
	ICK CELLA HARPER &	ALANKO, ANITA KAREN			
	ELLER PLAZA C. NY 10112	ART UNIT	PAPER NUMBER		
			1765 DATE MAILED: 10/02/2003		

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.		Applicant(s)				
		10/081,184		KANRI, RYOJI				
Offi	ce Action Summary	Examiner		Art Unit				
		Anita K Alanko		1765				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply								
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b). Status								
1)☐ Respo	nsive to communication(s) filed on	· ·						
2a)∐ This ad	ction is FINAL . 2b)⊠ Th	is action is non-fin	al.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disposition of Claims								
) <u>1-8</u> is/are pending in the application.							
4a) Of the above claim(s) is/are withdrawn from consideration.								
<u> </u>) is/are allowed.							
) <u>1-8</u> is/are rejected.							
<u></u>) is/are objected to.							
8) Claim(s) are subject to restriction and/or election requirement. Application Papers								
9)∐ The spec	cification is objected to by the Examine	r.						
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.								
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).								
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.								
If approved, corrected drawings are required in reply to this Office action.								
12)☐ The oath or declaration is objected to by the Examiner.								
Priority under 35 U.S.C. §§ 119 and 120								
13)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).								
a)⊠ All b)☐ Some * c)☐ None of:								
1. Certified copies of the priority documents have been received.								
2.□ C	ertified copies of the priority document	s have been receiv	ed in Application	on No				
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 								
14) Acknowle	dgment is made of a claim for domesti	c priority under 35	U.S.C. § 119(e)) (to a provisiona	I application).			
a) ☐ The translation of the foreign language provisional application has been received. 15)☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.								
Attachment(s)	<u>-</u>		JJ					
1) Notice of Refere 2) Notice of Drafts 3) Information Disc	oerson's Patent Drawing Review (PTO-948) closure Statement(s) (PTO-1449) Paper No(s) <u>fil</u>	5/0/25) [] N	•	(PTO-413) Paper No atent Application (PT				
J.S. Patent and Trademark Offic PTOL-326 (Rev. 04-01)		tion Summary		Part of Part	aper No. 0903			

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Claim Rejections - 35 USC § 112

Claims 1-8 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 1, line 5, the term "minute" is a relative term that renders the metes and bounds of the claim unclear.

In claim 7, line 3, the term "close" is a relative term that renders the metes and bounds of the claim unclear.

Claims 2-6 and 8 do not cure the indefiniteness of their base claims, and are therefore also rejected.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1,2 and 5 are rejected under 35 U.S.C. 102(b) as being clearly anticipated by Nelson (US 5,871,657).

Nelson discloses a method and an ink jet print head manufactured by the method comprising:

attaching an ink flow path forming member 2 onto a substrate 4 for forming an ink discharging pressure generating element, wherein a pit 42 (Fig.3) is formed on an attachment region of said substrate for attaching said liquid flow path forming member.

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As to claim 2, Nelson discloses that the pits are formed by etching (col.3, lines 59-61), which is inherently anisotropic since the picture depicts that straight sidewalls are obtained.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-3, 5-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nelson (US 5,871,657) in view of Motoi et al (US 2002/0006581 A1).

The discussion of Nelson from above is repeated here.

As to claim 3, Nelson discloses to use a photopatternable polymer layer as the etch mask (col.2, lines 63-64), but does not disclose its composition. Motoi teaches that polyether amide resins are useful photopatternable polymer layer etch masks (col.2, paragraph [0020]). It would have been obvious to one with ordinary skill in the art to use a polyether amide resin as the etch mask in the method of Nelson because Motoi teaches that it is a useful composition for etch masks to pattern layers.

As to claim 6, Nelson discloses forming a printhead, which inherently must have a discharge port in order to form a functional device, a liquid path (col.3, lines 45-50), and ink discharging pressure generating element (heater, col.3, line 53).

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As to claim 7, Nelson discloses that the pits are formed in proximity to at least one end on the ink jet print head. It would have been obvious to one with ordinary skill in the art to form them in proximity to both ends in order to form a stronger bond.

Allowable Subject Matter

Claim 4 would be allowable if rewritten to overcome the rejection(s) under 35 U.S.C. 112, second paragraph, set forth in this Office action and to include all of the limitations of the base claim and any intervening claims.

The following is a statement of reasons for the indication of allowable subject matter: the prior art does not teach or suggest a method comprises forming a polyether amide resin layer as ah adhereing layer between said substrate and said liquid flow path forming member, and as an etch mask for anisotropic etching of the pits, as in the context of claim 4.

The closest prior art, Nelson modified by Motoi, suggests to use a polyether amide resin layer as an etch mask, but there is no motivation to let the resin layer remain after etching to serve as an adhering layer between said substrate and said liquid flow path forming members, as in the context of claim 4. Etch masks are usually removed after they are used, since they are not normally needed in the final product.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The cited art shows methods of manufacturing ink jet printheads.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Anita K Alanko whose telephone number is 703-305-7708. The examiner can normally be reached on Monday, Tuesday and Friday, 8:00 am-4:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nadine Norton can be reached on 703-305-2667. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

Anita K. Slanko Primary Examiner Art Unit 1765